TWOROLLS

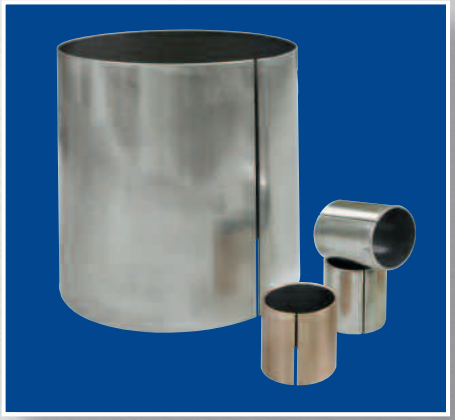
F line

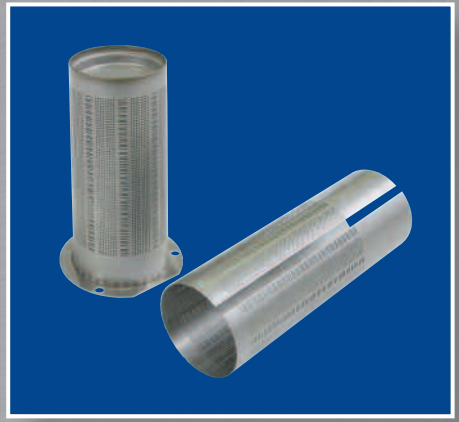
La nuova F line è la soluzione ideale per calandrare diametri molto piccoli e per ottenere la massima produttività industriale. La macchina MG ha il rullo superiore in acciaio e il rullo inferiore motorizzato in materiale speciale: la curvatura con questo rullo in uretano consente tempi di calandratura velocissimi. Con la F line si ottiene la corretta deformazione della lamiera lungo tutta la lunghezza utile: una virola senza parti piane e perfettamente circolare, in una sola passata. MG progetta e costruisce direttamente questa ampia gamma di macchine automatizzate, che realizzano tutto il processo di calandratura in un semplice passaggio. La precisione di lavorazione consente l'inserimento della nostra macchina in linee automatiche di produzione, anche molto sofisticate.

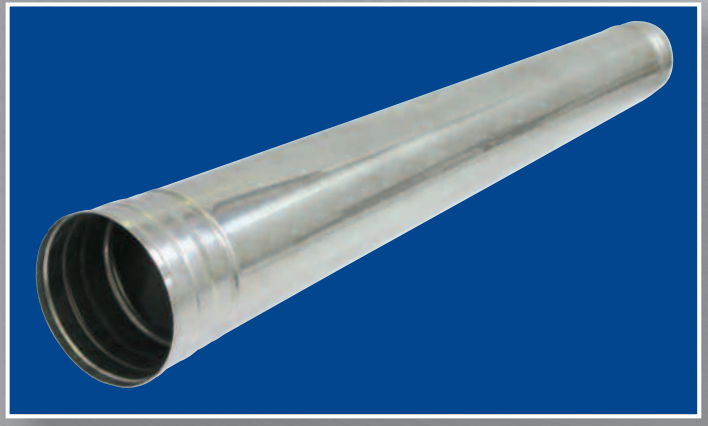
Designed and manufactured to bend thin materials, the F line by MG can close very small diameters. If you need high productivity and small diameters, this is the right choice! For dedicated high speed production of light gauge cylinders they are the optimal solution by MG. Hardened and ground steel roll on top, with a large diameter roll at the bottom made of high-density urethane. You can get perfect “one pass rolling” with output of thousands parts per day. Punched and pierced plates do not deform with these MG plate rolls. Our 2-roll plate rolling machines are the right technology in high-speed production of shells in steel, aluminum and stainless steel. A dragging bounded roll with hydraulic pinching grant a steady and precise material dragging. Our 2-roll plate bending machines have Warranty on all components: selected high quality brand names, easy to find in every corner of the world.

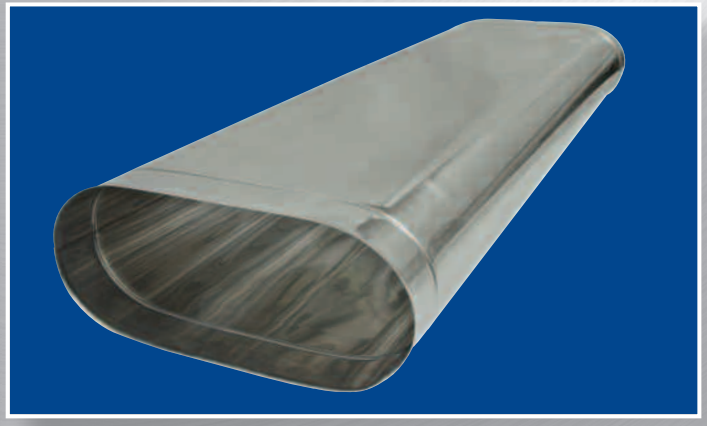
Présentant une structure et une installation entièrement rénouvées, la nouvelle Rouleuse à 2 rouleaux de la gamme F line offre des avantages technologiques considérables. L'originalité de sa structure mécano-soudée provient directement du principe de la gamme la plus connue de MG, la rouleuse à 4 rouleaux type M, de laquelle hérite la barre de torsion, les leviers et le système de transmission. Design trés simple bien que robuste mais fiable, cette Rouleuse garantit une production élevée et un minimum de maintenance. Tous ses composants mécaniques, électriques et hydrauliques sont de première qualité et de production standard, ce que facilite un prompt découverte sur le marché mondial.

Completamente renovada en estructura y componentes, la máquina curvadora de dos rodillos marca MG modelo F line ahora ofrece un rendimiento más alto. Su estructura electro-soldada está basada en el actual modelo M, cilindro de 4 rodillos, del cual se ha aplicado el sistema de barra de torsión y sistema de transmisión. Con un diseño simple pero fuerte y fiable, garantiza máxima productividad con un mínimo mantenimiento. Sus componentes mecánicos, eléctricos e hidráulicos son de calidad, estandarizados y facilmente localizables en caso de sustitución.

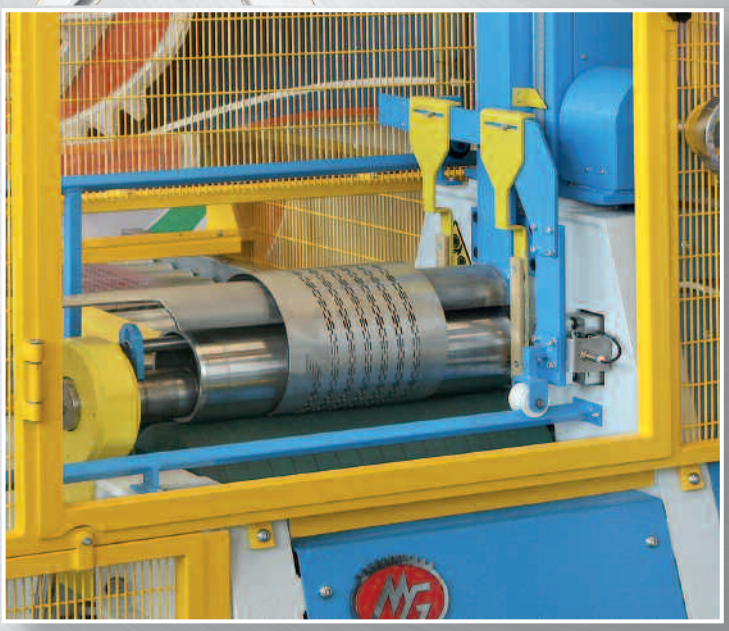


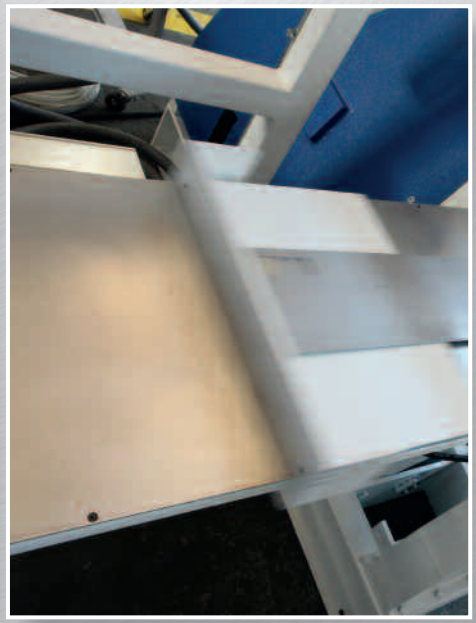






F line

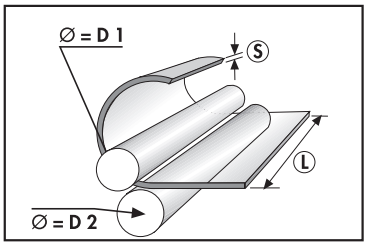


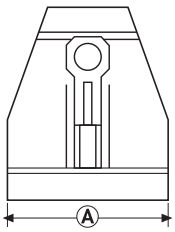


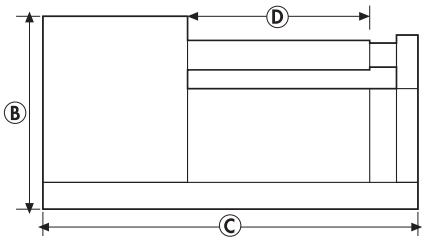
DATI TECNICI · TECHNICAL DATA · DONNEES TECHNIQUES · DATOS TÉCNICOS

F line

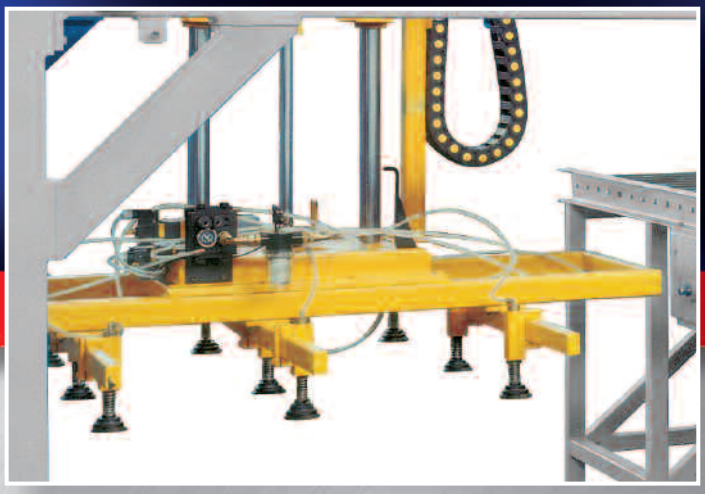
	Power kW	A	B	C	D	Top roll D1	Lower roll D2	Lenght L	Rolling S	Weight
F 05	5,5	830	1025	1600	530	80	250	500	2	950
F 07	5,5	1000	1240	2040	750	90	250	700	2	1200
F 10	5,5	1000	1240	2340	1050	100	250	1000	2	1700
F 12	5,5	1000	1240	2540	1250	110	250	1200	2	1850
F 15	7,5	1000	1240	2840	1550	140	300	1500	4	1950
F 20	7,5	1485	1485	3500	2050	180	350	2000	4	2400



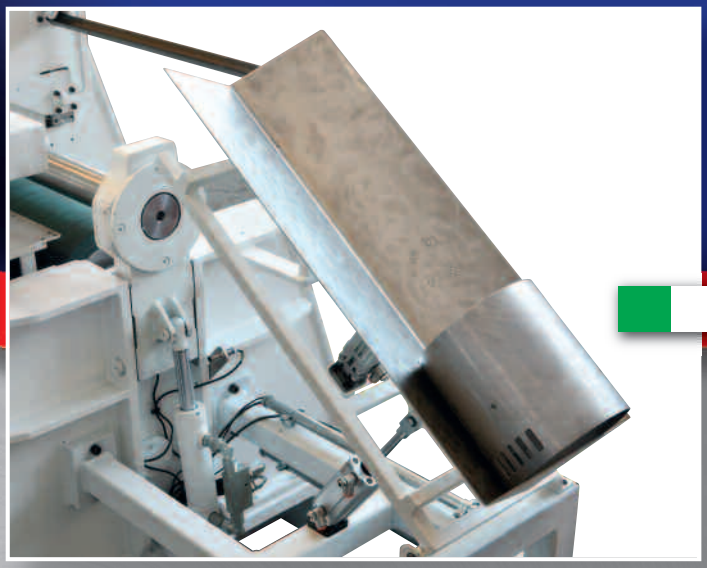




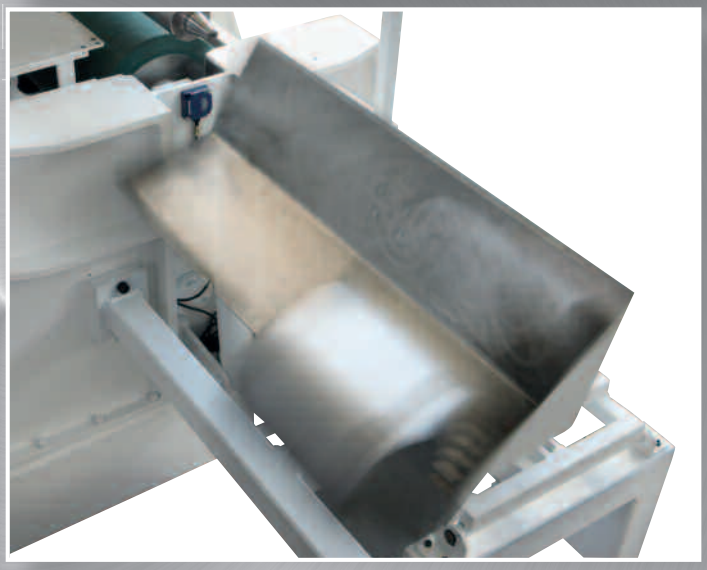
ACCESSORI · ACCESSORIES · ACCESSOIRES · ACCESORIOS



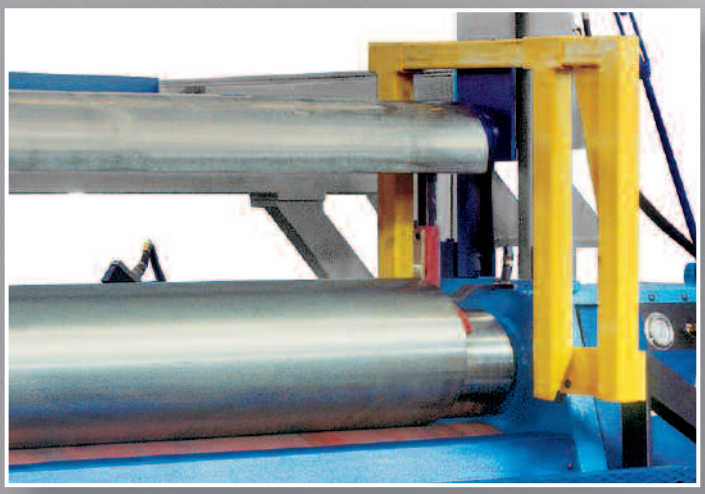
- Caricatore a ventose 2000 x 3000
- Vacuum conveyor 2000 x 3000
- Alimentador por vacio 2000 x 3000
- Chargeur a ventouses 2000 X 3000



- Espulsore virole
- Power ejector
- Expulsor de virolas
- Ejecteur de viroles



- Culla ribaltabile
- Pipe collector
- Recolector de virolas
- Systeme de decharge



- Espulsore virole per grossi diametri
- Power ejector for large diameters
- Expulsor de virolas para piezas con diámetros grandes
- Ejecteur de viroles pour grands diametres

- Supporto centrale speciale per piccoli diametri e virole corte
- Special central support for small diametres and short pipes
- Soporte vertical especial para diámetros pequeños y virolas cortas
- Support central special pour petites diamètres et petites viroles

- Le lavorazioni segnalate nelle tabelle tecniche, calcolate in base alla potenza delle macchine, sono puramente indicative e non vincolanti. MG S.r.l. si riserva il diritto di apportare modifiche alle macchine ed alle loro prestazioni senza preavviso.
- The workings mentioned in the technical chart, calculated depending on machine power, are merely suggestive and therefore, not compelling. MG S.r.l. reserves the right to make product design and engineering changes without notice.
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- Los trabajos mencionados en el gráfico o tabla técnica han sido calculados en función de la potencia de la maquina. Estos trabajos son meramente indicativos y por tanto no son concluyentes. MG S.r.l. se reserva el derecho de modificar sin previo aviso el proyecto, el diseño y las especificaciones de los modelos presentados.

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